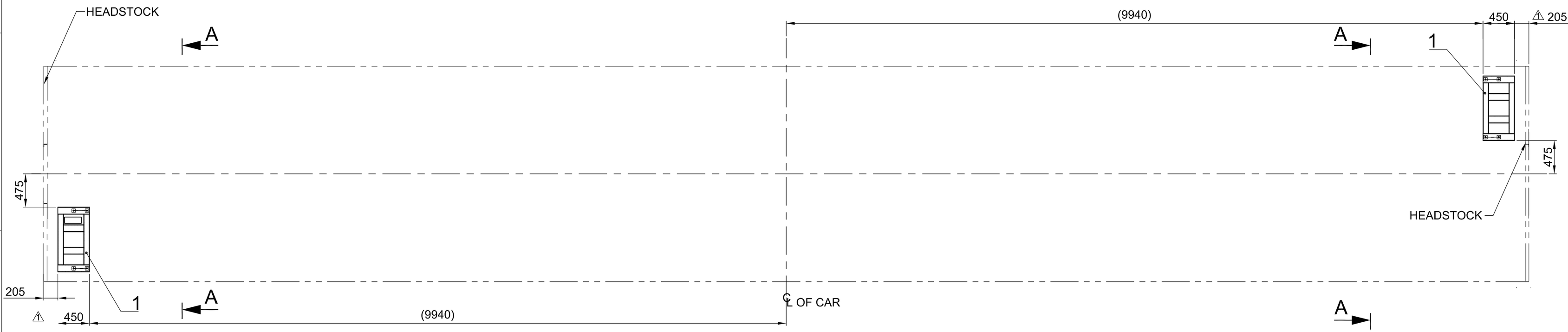
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C. | STATUS:

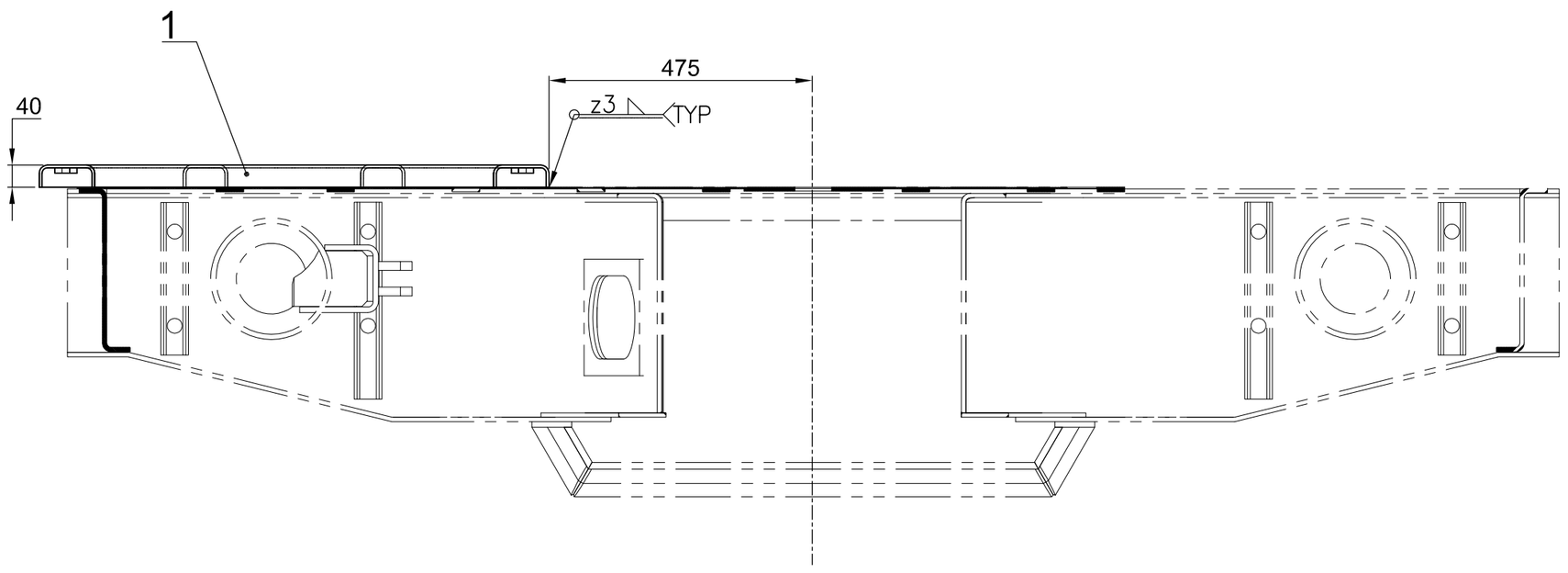
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96



NON ALARM END

TC CAR PLAN VIEW

ALARM END



SECTION-AA

NOTE:

1. ALL WELDS SHOULD BE PICKLED AND PASSIVATED

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)
1	2	849-56009	MOUNTING FRAME FOR EWP/EWTP			

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
1	DIM 205 WAS 25, REF. POINT CHANGED CHANGED FROM END WALLTOUNDERFRAME	26.10.19	KIRAN	KIRAN	VSL

PRODUCT	MEMU-3 PHASE			
REF DRG				
MATERIAL				
HEAT TREAT.		APPD	VSL	26.07.19
SURFACE TREAT.		REVD	KIRAN	25.07.19
TITLE	INSTLN OF EWP/ EWTP FRAME IN TC CAR	CHKD	KIRAN	25.07.19
		DRWN	VISHNU	20.07.19

SCALE	SHEET	Wt.(Kg)
1:40	OF	0

BEML LIMITED

DRG No. 849-40401 ALT 1

A2

SURFACE ROUGHNESS	GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	SYMBOL												

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